

SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE (*ALSO KNOWN AS "DLOC"*) IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER (*VIA EDI*)
- MINIMUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE
 - AT GMOV IN EUROPE IS THE PAPER FORMAT DINA5 (~ 6" x 8") IN USE => IF IT WILL BE USED, PLEASE EXPAND THE FONT TO MAX
 - ALWAYS THE CONTAINER SIZE/PLACE FOR THE LABEL SHOULD BE THE DECISION WHICH PAPER SIZE MAY BE USED
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND (*NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED*)
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, PDF417 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF "DDMMYYYY" (*EG: 25SEP2001*)
- SUPPLIERS MUST USE DELJIT-SH 2 CHARACTER PLANT CODE DATA IF THE PCI SEGMENTS ARE PROVIDED
 - ALTERNATIVE IS TO USE THE 5 CHARACTER CISCO PLANT CODE FROM THE NAD+ST SEGMENT
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (*ROUNDED, NO DECIMAL*)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, B16, QS9000 AND ISO STANDARDS (*NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY "C" AT POINT OF RECEIPT*)
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES (*USUALLY OPPOSITE ENDS OF EACH CONTAINER*)
- FOR LOCAL SUPPLIERS ONLY SHIPPING TO LOCAL GM PLANTS CAN USE THE LOCAL LANGUAGE BUT MUST HAVE COMMON LABEL FORMAT.

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS' SUPPLY POWER SITE "<https://gmsupplypower.covisint.com/web/portal/home>" (*search on "GM1724"*)

EMAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO: REVERENCE THE CONTACT LIST ON SUPPLY POWER

NOTE: SEE ALSO SINGLE LABEL (*GM1724-A*) AND MIXED LABEL (*GM1724-C*) STANDARDS AND PACKAGING GUIDELINES (*GM1738*)

IT'S YOUR IMAGE

Your label is the impression of your company and it's products. Poorly printed labels, sloppy placement, and unscannable barcodes reflect on the perception of your company. The shipping label and associated processes should receive the same quality efforts as your product – it's your image.

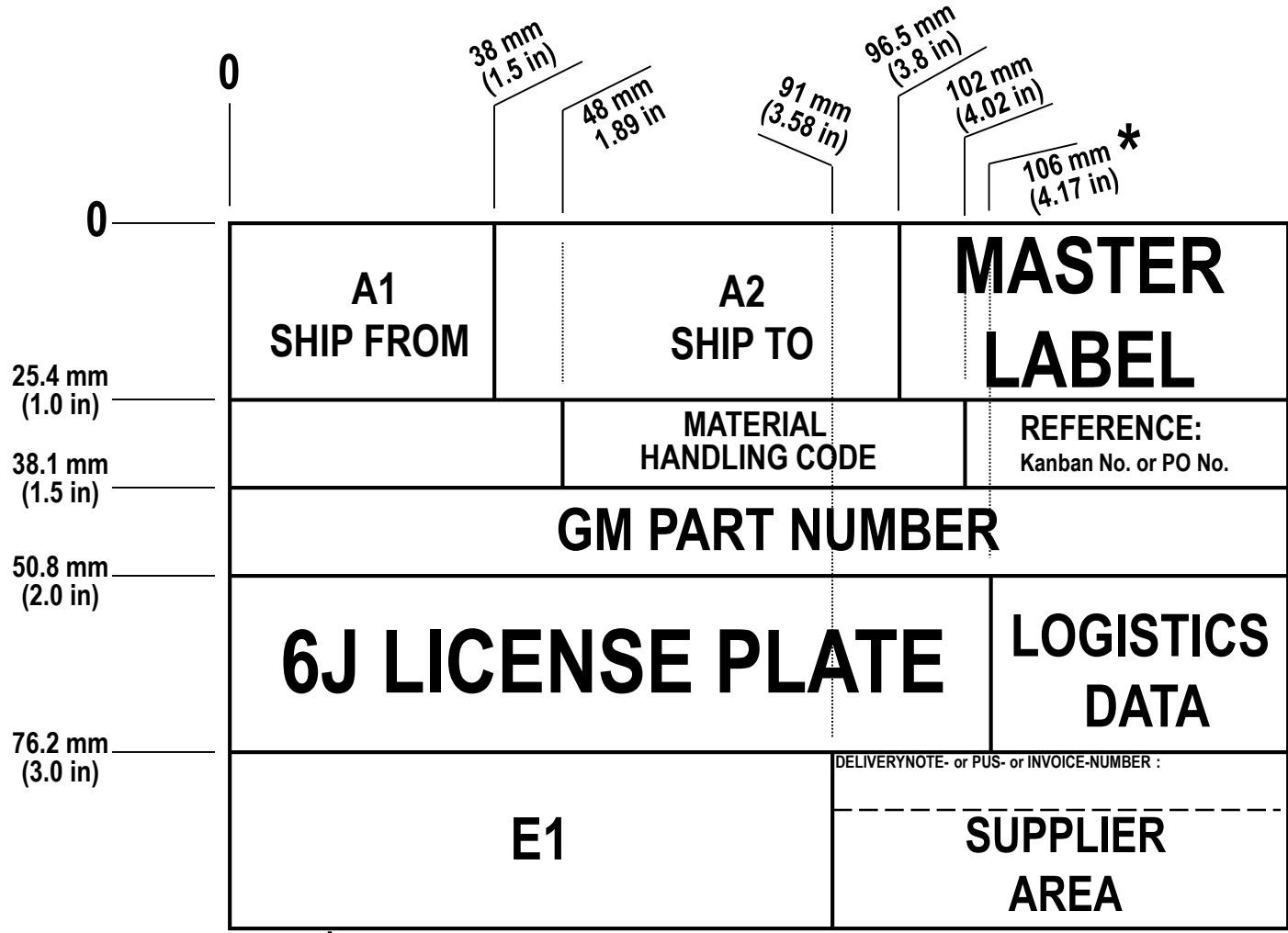
CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A MASTER CONTAINER OR PALLET LOAD HOLDING MORE THAN ONE CONTAINER WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 15APR2015	VERSION . RELEASE 2015-01	SPECIFICATION ID NUMBER: GM 1724-B: LABEL TEMPLATE FOR MASTER PALLET LOAD	PAGE 1 OF 7

DATA LAYOUT

A1 SHIP FROM	A2 SHIP TO	MASTER LABEL
	MATERIAL HANDLING CODE	REFERENCE: Kanban No. or PO No.
GM PART NUMBER		
6J LICENSE PLATE		LOGISTICS DATA
2D BARCODE		<small>DELIVERYNOTE- or PUS- or INVOICE-NUMBER :</small> ----- SUPPLIER AREA

MIMINUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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* This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

MIMINUM LABEL DIMENSIONS - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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DATA SOURCES

ADDRESS INFORMATION
SUPPLIER GENERATED
BASED ON CUSTOMER
ORDER

PLANT/DOCK CODE FROM
EDIFACT DELFOR OR
DELJIT PCI SEGMENT # 12

DATA FROM SUPPLIER FILES
NOTE: SUPPLIER CONTACT (PHONE OR E-MAIL) IS
AT THE SUPPLIER'S OPTION
ONLY NEED "MADE IN" OR "ASSEMBLED IN" TITLE

FROM: SUPPLIER NAME FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 EMAIL PHONE CONTACT MADE IN XX	TO: GM PLANT NAME TO ADDRESS TO ADDRESS TO ADDRESS PLANT/DOCK: LC 15C	LINE 1 LINE 2 LINE 3	MASTER LABEL
MATERIAL HANDLING CODE: A6-987		REFERENCE: G1155	
PART NUMBER 12345678			
LICENSE PLATE (6J) 		GROSS WEIGHT KG: 99 TOTAL QTY: 10000 # PACKS: 10 QTY/PACK: 1000	
		DELIVERYNOTE- or PUS- or INVOICE-NUMBER : SUPPLIER AREA	

MATERIAL HANDLING CODE FROM
EDIFACT DELFOR OR DELJIT PCI
SEGMENT #11

LOGISTICS DATA
GROSS WEIGHT:
SUPPLIER GENERATED
ROUND INTEGER-NO DECIMAL
TOTAL QUANTITY:
SUPPLIER GENERATED
NUMBER OF PACKS:
SUPPLIER GENERATED
QUANTITY PER PACK:
SUPPLIER GENERATED

DATA FROM SUPPLIER FILES
CUSTOMER PART NUMBER
MUST MATCH CUSTOMER
ORDER
MAXIMUM 8 CHARACTERS

SUPPLIER DUNS ID
COMBINED WITH SUPPLIER
GENERATED SHIP PACK
SERIAL NUMBER

**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
HELVETICA CONDENSED OR EQUIVALENT**

**NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT
C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102**

CUSTOMER NAME:
ALL GM FACILITIES (GLOBALLY)

LABEL PURPOSE/USE: TO BE USED ON A MASTER CONTAINER OR
PALLET LOAD HOLDING MORE THAN ONE CONTAINER WITH A SINGLE
PART NUMBER.

NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON
THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY
STANDARDS

AUTHORIZATION:
GM WORLD-WIDE PURCHASING

ISSUE DATE:
15APR2015

VERSION . RELEASE
2015-01

SPECIFICATION ID NUMBER: **GM 1724-B: LABEL**
TEMPLATE FOR MASTER PALLET LOAD

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FORMAT & FONT SPECS

Title: **FROM:**
 6 Point, 1.5 mm, 0.06"
Address 4 lines max
 10 point, 2.5 mm, 0.1"
Phone Number (Optional)
 10 Point, 2.5 mm, 0.1"
MADE IN XXX or ASY IN XXX
 10 Point, 2.5 mm, 0.1"

Title: **TO:**
 6 Point, 1.5 mm, 0.06"
Address 4 lines max
 12 Point, 4.3 mm, 0.17"
 Title; **PLANT DOCK**
 6 Point, 1.5 mm, 0.06"
Plant/Dock Text
 11 Character max
 28 Point, 6.4 mm, 0.25"

**FONTS SHALL BE UPPER CASE BOLD ARIAL NARROW,
 HELVETICA CONDENSED OR EQUIVALENT**

Title: **PART NUMBER**
 6 Point, 1.5 mm, 0.06"
Part Number Text
 44 Point, 11.2 mm, 0.44"
Graphic Optional
 Safety/Security
 Right Justified

Title: **LICENSE PLATE (6J)**
 6 Point, 1.5 mm, 0.06"
Bar Code
 Code 128
 0.381 mm (15 mil) nominal
 Height 13 mm (0.5 inch) min
 Data Identifier: 6J
 Assigning Authority: UN = D-U-N-S
 9 digits D-U-N-S Number
 9 characters container serial
 number max
 Human Readable Text
 24 Point, 6.1 mm, 0.24"
 Note-Spaces are optional in human
 readable text only. SPACES SHALL NOT
 BE INCLUDED IN BAR CODE DATA

Title: None
 PDF 417 2D Bar Code

Mat Handling Reference Sub-Block
 Title: **MATERIAL HANDLING CODE**
 6 Point, 1.5 mm, 0.06"
MATERIAL HANDLING CODE Text
 8 Character max
 36 Point, 9.17mm, 0.36"

LOGISTICS DATA
 Title: **GROSS WEIGHT:**
 6 Point, 1.5mm, 0.06"
Gross Weight Text:
 18 Point, 0.18"
Unit of Measure Text KG
 18 Point, 0.18"
 Title: **TOTAL QTY**
 6 Point, 1.5 mm, 0.06"
Total Quantity Text
 18 Point, 0.18"
 Title: **# PACKS**
 6 Point, 1.5 mm, 0.06"
of Packs Text
 18 Point, 6.1 mm, 0.18"
 Title: **QTY/PACK**
 6 Point, 1.5 mm, 0.06"
Quantity per Pack Text
 18 Point, 0.18"

FROM: FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 FROM ADDRESS LINE 4 EMAIL PHONE CONTACT MADE IN XX	TO: ADDRESS LINE 1 TO ADDRESS LINE 2 TO ADDRESS LINE 3 TO ADDRESS LINE 4 PLANT/DOCK:	LC 15C	MASTER LABEL
QUANTITY:	MATERIAL HANDLING CODE:	A6-987	REFERENCE:
PART NUMBER	12345678		
LICENSE PLATE (1J)			GROSS WEIGHT KG: 99 KG TOTAL QTY: 10000 # PACKS: 10 QTY/PACK: 1000
		DELIVERYNOTE- or PUS- or INVOICE-NUMBER : SUPPLIER AREA	

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A MASTER CONTAINER OR PALLET LOAD HOLDING MORE THAN ONE CONTAINER WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS
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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE. DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD. THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES. ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER (DI)	DEFINITION	COMMENT	EXAMPLE	WITHIN 2D BARCODE
P	GM PART NUMBER	TYPICALLY EIGHT(8) NUMERIC CHARACTERS	P12345678	REQUIRED
Q	QUANTITY	TYPICALLY EXPRESSED IN PIECES	Q160	REQUIRED
1J	LICENCE PLATE INDIVIDUAL CONTAINER OF LIKE PARTS	HAS STRUCTURE (=> PAGE 9)	1JUN123456789A2B4C6D8E	REQUIRED
20L	MATERIAL HANDLING CODE	DELIVERY LOCATION WITHIN PLANT	20LA6-967	REQUIRED
21L	PLANT/DOCK CODE	IDENTIFIES PLANT AND DELIVERY DOCK	21LLC 12C	REQUIRED
K	PO NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	KGM1234	REQUIRED IF PROVIDED
15K	KANBAN NUMBER	IF REQUIRED AS PART OF GM BUSINESS PROCESS	15K1155	REQUIRED IF PROVIDED
B	CONTAINER TYPE	GM SPECIFIED CONTAINER NUMBER OR IF NOT SPECIFIED REFERENCE SUCH AS CARTON	BKLT3214	REQUIRED
7Q	GROSS WEIGHT	GROSS WEIGHT OF MASTER PACK ROUNDED(NO DECIMALS)	7Q999GT	REQUIRED
2S	SID SHIPMENT ID	IF REQUIRED AS PART OF GM BUSINESS PROCESS	2SBO3456789	REQUIRED

SID Shipment ID: DeliveryNote- or Pick-up-Sheet- or Invoice-Number
 => DeliveryNote is standard /// PUS-No. is used with DELJIT-PUS /// Invoice-Number is for Intercontinental Shipments

NOTE

OPEL/VAUXHALL WILL PROVIDE CISCO CODE RATHER THEN 2 CHARACTER PLANT CODE FOR PLANT/DOCK DATA AND THEY WILL PROVIDE KANBAN AND PICKUP SHEET DATA.

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PDF 417 2D BAR CODE DATA SYNTAX STRUCTURE



$D>^R_s06^G_sP12345678^G_s7Q10000PL^G_s7Q10PK^G_sQ1000^G_s6JUN123456789A2B4C6D8E^G_s20LMHC^G_s21LLC 15C^G_s7Q999GT^G_s2SBO3456789^R_s^E_O_T$

THE SEQUENCE ORDER IN WHICH THE DATA IS ENCODED IN THE 2D BARCODE IS NOT SIGNIFICANT. THE DATA IDENTIFIERS PERMIT THE SOFTWARE TO LOCATE AND/OR DETERMINE WHICH DATA IS NEEDED. MORE DETAILS REFER TO AIAG B14.

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